

Avery Reyes

Production, Operations, and Supply Chain Manager

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STRENGTHS

- 🔗 **Integrated Planning**
Connected demand, capacity, labor, materials, and safety stock in MPS reviews. Teams gained clearer recovery choices.
- 🤝 **Supplier Partnership**
Domestic supplier reviews covered cost, quality, lead time, and continuity. Tough conversations became practical improvement plans.
- ♥️ **Operational Discipline**
Operating reviews gave teams a steady view of OEE, safety, waste, service, and schedule attainment.
- 📊 **System Accuracy**
Oracle transaction reviews matched physical operations with system records. Inventory discussions became more reliable.
- 👥 **Team Development**
Led planners, buyers, materials, maintenance, and warehouse teams through shared priorities. People knew where support mattered.

SKILLS

- MPS Capacity planning
- Demand planning
- Production operations
- Procurement Sourcing
- Supplier management
- Inventory control Safety stock
- Oracle ERP and MRP
- WIP management OEE
- Lean manufacturing

SUMMARY

Production, operations, and supply chain leader with 16 years of experience across **consumer products** manufacturing, production planning, **procurement**, **supplier management**, inventory, warehousing, and plant execution. Directs integrated teams across planning, production, maintenance, materials, inventory, and distribution, connecting customer demand with safe, practical factory schedules. Owns Master Production Scheduling, capacity planning, safety stock, material flow, supplier continuity, and working capital priorities. Uses Oracle ERP and MRP for WIP, job management, inventory movements, data integrity, and physical reconciliation. Applies Lean manufacturing, Total Quality Management, root cause analysis, corrective action, and standard work to improve service, cost, quality, and operational reliability. Experience includes **New Product Development**, domestic supplier travel, business continuity, sustainability initiatives, and cross functional cost reduction.

EXPERIENCE

Director of Production and Supply Chain

- Midwest Home Essentials 📅 January 2023 - Present 📍 Aurora, IL
- Leads integrated production, planning, procurement, materials, maintenance, inventory, and warehousing for a high volume consumer products plant. Owns operating performance, Oracle governance, supplier continuity, Lean improvement, and launch readiness across cross functional teams.
- Owned **MPS** reviews, balancing demand, labor, machine capacity, **safety stock**, suppliers, and WIP.
 - Established operating reviews for OEE, schedule attainment, **scrap**, waste, safety, turns, and service.
 - Negotiated supplier agreements through domestic reviews covering cost, quality, capacity, lead time, and continuity.
 - Governed **Oracle MRP** transactions for WIP, jobs, material movement, and physical **inventory** reconciliation.
 - Sponsored Lean **standard work**, changeover reduction, product readiness, and cross functional cost initiatives.

Senior Supply Chain and Operations Manager

- Lakefront Consumer Goods 📅 April 2019 - December 2022 📍 Elgin, IL
- Managed production planning, procurement, inventory, and **material flow** across multiple consumer product lines. Led planners, buyers, materials specialists, and warehouse leaders through seasonal demand, supplier risk, launch readiness, and Oracle MRP governance.
- Managed constrained MPS plans across product lines, aligning labor, equipment, materials, and customer priorities.
 - Set safety stocks and recovery priorities during seasonal demand swings, reducing service risk visibility gaps.
 - Sequenced batches and changeovers around labor, equipment, and material readiness for steadier execution.
 - Led supplier scorecards, business reviews, negotiations, corrective actions, and domestic site visits.
 - Coordinated launch readiness across tooling, materials, trials, quality checks, capacity, and contingency plans.

Supply Chain Manager

- Great Lakes Storage Products 📅 July 2015 - March 2019 📍 Rockford, IL

Root cause analysis

Corrective action

LANGUAGES

English Native

Spanish Intermediate

MY CAREER



● Director of Production and Supply Chain at Midwest Home Essentials (3.8 Years)

● Senior Supply Chain and Operations Manager at Lakefront Consumer Goods (3.7 Years)

● Supply Chain Manager at Great Lakes Storage Products (3.7 Years)

● Senior Production Planner at Heartland Office Products (3 Years)

● Production and Materials Planner at Prairie State Manufacturing (1.9 Years)

Directed supply planning, sourcing, procurement, and inventory for a manufacturing operation. Connected forecasts with capacity, purchase commitments, **supplier performance**, Lean problem solving, Oracle planning data, **business continuity**, and sustainability work.

- Linked forecasts with capacity, purchase commitments, and production schedules across **manufacturing operations**.
- Built supplier routines covering delivery, quality, cost, responsiveness, site visits, and corrective actions.
- Established reviews for raw material, WIP, finished goods, and obsolete inventory exposure.
- Addressed **OEE** losses, scrap, **labor productivity**, and material constraints through Lean standard work.
- Improved **Oracle MRP** parameters, transaction practices, and item data for stronger replenishment.

Senior Production Planner

Heartland Office Products 📅 June 2012 - June 2015 📍 Joliet, IL

Owned schedules across multiple manufacturing lines, balancing demand, orders, capacity, labor, materials, and maintenance. Supported shortage recovery, Oracle MRP accuracy, supplier expedites, changeover preparation, and **corrective action** for recurring schedule issues.

- Owned multi line schedules, balancing demand, orders, capacity, labor, materials, and maintenance.
- Converted demand changes into schedule adjustments, service risks, and recovery priorities for operations.
- Optimized batch sizes, sequencing, and changeovers, improving feasibility and reducing interruptions.
- Maintained Oracle MRP parameters, **WIP, inventory movements**, and job transaction accuracy.
- Applied **root cause analysis** to schedule misses and shortages, documenting corrective actions and **standard work**.

Production and Materials Planner

Prairie State Manufacturing 📅 June 2010 - May 2012 📍 Peoria, IL

Planned materials and production within a mixed manufacturing environment. Supported MRP exception management, supplier coordination, inventory reconciliation, Lean events, warehouse reporting, and dependable shop floor transactions.

- Planned materials and production using demand, **inventory**, capacity, and supplier commitments.
- Reviewed MRP exceptions and coordinated shortage responses with buyers, engineers, and supervisors.
- Maintained Oracle item, routing, lead time, and inventory data for dependable planning.
- Tracked raw material, WIP, and finished goods through cycle counts and reconciliation.
- Supported Lean events covering material presentation, **standard work**, visual controls, and changeover preparation.

PROJECTS

Integrated Production Control 📅 2023

Connected demand, capacity, safety stock, supplier lead times, and WIP through disciplined MPS reviews and Oracle governance. Improved visibility for plant decisions and customer commitments.

Supplier Continuity and Cost Program 📅 2022

Combined supplier scorecards, domestic reviews, corrective actions, alternate source planning, and negotiation preparation. Strengthened continuity while supporting cost and quality objectives.

New Product Readiness Framework 📅 2021

Aligned tooling, materials, production trials, quality checks, capacity confirmation, and contingency planning for smoother consumer product introductions.

LEADERSHIP & AWARDS

- Recognized for building practical operating reviews around OEE, schedule attainment, safety, waste, and service.
- Selected to lead cross functional cost, supplier continuity, and New Product Development initiatives.

- Trusted by plant leaders for Oracle inventory reconciliation and recurring issue corrective action.

EDUCATION

Bachelor's Degree in Operations Management

Northern Illinois University  GPA: 0  2010  DeKalb, IL

Coursework: *Supply Chain Management, Production Planning, Procurement, Operations Strategy*

CERTIFICATIONS

- APICS Certified Supply Chain Professional  2016
- Lean Six Sigma Green Belt  2014

TECHNICAL SKILLS

- **Supply Chain Planning:** Master Production Schedule, demand planning, capacity planning
- **Manufacturing Operations:** Production scheduling, batch sizing, changeover reduction
- **Inventory Management:** Safety stock, inventory turns, WIP control
- **Oracle Applications:** Oracle ERP, Oracle MRP, Oracle inventory
- **Supplier Management:** Supplier scorecards, sourcing, contract negotiation
- **Lean Methods:** Lean manufacturing, standard work, visual controls
- **Quality Systems:** Total Quality Management, root cause analysis, corrective action
- **Performance Metrics:** OEE, schedule attainment, plant waste
- **Product Introduction:** New Product Development, production readiness, process capability
- **Continuity and Sustainability:** Business continuity, material substitution, packaging reduction

PROFESSIONAL AFFILIATIONS

- APICS community participant, focused on supply chain planning and operations practice.
- Lean manufacturing practitioner, sharing standard work and problem solving across plant teams.

ADDITIONAL INFORMATION

Work Status : Authorized to work in United States. No sponsorship required.

REFERENCES

AVAILABLE ON REQUEST