

Demi Chambers

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SUMMARY

Supply chain planning leader with 12 years of progressive experience connecting commercial demand, supplier capacity, manufacturing schedules, inventory strategy, logistics distribution, and order fulfillment across United States equipment networks. Leads **Production Schedulers**, strengthens planning discipline, and turns changing forecasts into executable supply plans that protect customer commitments. Experience includes construction and industrial equipment, service components, material flow, stocking strategy, supplier risk, disruption recovery, and enterprise planning transformation. Lean Six Sigma Green Belt applies structured problem solving, corrective actions, and continuous improvement across production and logistics operations. Collaborative work with suppliers, **commercial teams**, manufacturing leaders, **product support**, and **distribution** partners has improved decision visibility and operational alignment. Brings practical leadership and disciplined execution that support product availability, business growth, and sustainable supply chain performance.

EXPERIENCE

Senior Supply Chain Planning Manager

January 2022 - Present

Blue Ridge Industrial Systems

Raleigh, NC

Leads end to end planning for construction and industrial equipment across a United States network, managing four Production Schedulers and coordinating demand, suppliers, manufacturing, inventory, distribution, and customer fulfillment.

- Connected commercial forecasts with supplier capacity, production schedules, inventory targets, and distribution needs.
- Managed four Production Schedulers through coaching, workload reviews, and escalation standards for consistent **order fulfillment**.
- Converted demand signals into **constrained supply plans** before **customer commitments** reached manufacturing execution.
- Aligned product support and distribution leaders on **material flow**, stocking, and **network placement** decisions.
- Led supplier risk reviews, assigning recovery actions for capacity, delivery, and material constraints.
- Standardized forecast reviews, exception management, and **corrective actions** across product groups during planning transformation.

Supply Chain Planning Manager

April 2018 - December 2021

Carolina Manufacturing Group

Greensboro, NC

Managed integrated planning for manufactured equipment and service components, supervising three planners while aligning production, procurement, inventory, logistics, system changes, and commercial priorities.

- Aligned **production**, procurement, inventory, and **logistics** plans with changing commercial forecasts for equipment programs.
- Supervised three planners, reviewing schedule adherence and building capability in constraint analysis and fulfillment decisions.
- Established **inventory** segmentation reviews for service critical materials, slow movers, and replenishment priorities.
- Coordinated shortage recovery across **suppliers**, manufacturing, and logistics until supply conditions stabilized.
- Applied Lean Six Sigma methods to planning gaps and recurring scheduling exceptions.
- Defined requirements, tested workflows, trained users, and stabilized revised **enterprise planning** processes after launch.

Senior Supply Chain Planner

June 2015 - March 2018

Piedmont Equipment Works

Winston Salem, NC

Built supply plans for equipment assemblies by integrating forecasts, inventory, production capacity, supplier lead times, customer priorities, and daily manufacturing constraints.

- Combined forecasts, inventory positions, capacity, lead times, and **order priorities** into equipment **supply plans**.
- Protected priority orders through daily coordination with buyers, production, logistics, and customer facing teams.
- Separated demand changes from supply execution issues during monthly forecast reviews and planning decisions.
- Analyzed stocking patterns and recommended parameters for variable demand, lead times, and **product placement**.
- Maintained **production** and replenishment schedules while escalating capacity conflicts with practical sequencing alternatives.
- Facilitated root cause reviews that converted recurring supply issues into owned **corrective actions**.

Production Planner

September 2012 - May 2015

Southeastern Components Corporation

Charlotte, NC

Planned component production for industrial equipment customers, maintaining schedules, inventory parameters, material requirements, shortage reports, and operating handoffs across manufacturing teams.

- Balanced open orders, materials, work center capacity, and completion dates across component production lines.
- Released **production** schedules and adjusted sequencing when shortages threatened **customer commitments**.
- Coordinated supplier delivery changes with procurement and updated priorities for realistic **material availability**.
- Corrected planning data and **inventory** parameters that distorted material requirements or order timing.
- Prepared backlog, schedule, shortage, and inventory reports for manufacturing and supply chain leaders.
- Created standard checks for recurring planning exceptions, improving handoffs between planning and operations.

PROJECTS

United States Planning Transformation 📅 2024

Standardized forecast review, exception management, supplier risk escalation, and corrective action routines across equipment product groups. Work created shared visibility for commercial, manufacturing, logistics, and supplier decisions.

Inventory Segmentation and Stocking Review 📅 2021

Built structured reviews for service critical materials, slow moving inventory, replenishment priorities, and network placement. Findings gave operations clearer direction during changing demand and constrained supply.

LEADERSHIP & AWARDS

- Lean Six Sigma Green Belt recognition for structured process improvement and corrective action leadership, 2017.
- Planning transformation leadership recognition for standardizing cross functional supply chain operating routines.
- Team leadership recognition for developing Production Schedulers and strengthening planning discipline.

EDUCATION

Bachelor's Degree in Supply Chain Management

2012

University of North Carolina at Greensboro GPA: 4.0

Greensboro, NC

Coursework: Supply planning, operations management, logistics, inventory control, demand forecasting

CERTIFICATIONS

- Lean Six Sigma Green Belt 📅 2017
- APICS Certified in Planning and Inventory Management 📅 2020

TECHNICAL SKILLS

- **Planning Systems:** Enterprise planning systems, MRP, exception management
- **Forecasting Methods:** Demand forecasting, forecast review, demand signals
- **Inventory Management:** Inventory segmentation, stocking strategy, replenishment
- **Production Scheduling:** Production schedules, sequencing, schedule adherence
- **Supplier Management:** Supplier capacity, supplier delivery, supplier risk reviews
- **Logistics Operations:** Logistics distribution, material flow, network placement
- **Manufacturing Operations:** Manufacturing capacity, work centers, production methods
- **Continuous Improvement:** Lean Six Sigma, process mapping, corrective actions
- **Planning Transformation:** Planning requirements, workflow testing, user training
- **Operational Reporting:** Backlog reports, shortage reports, inventory reports

SKILLS

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|-------------------------|--------------------------|---------------------|-----------------------|
| • Supply chain planning | • Inventory performance | • Order fulfillment | • Process improvement |
| • Production scheduling | • Supplier performance | • Stocking strategy | • Corrective actions |
| • Demand forecasting | • Material flow | • Capacity planning | • Lean Six Sigma |
| • Supply planning | • Logistics distribution | • Team leadership | |

PROFESSIONAL AFFILIATIONS

- Supply Chain professional community participant focused on manufacturing planning and logistics operations.
- Lean process improvement community participant supporting practical problem solving and operational performance.

LANGUAGES

- English (Native)
- Spanish (Intermediate)

ADDITIONAL INFORMATION

Work Status : Authorized to work in United States. No sponsorship required.

REFERENCES

AVAILABLE ON REQUEST